

Date: Wednesday, 17/12/2008 10:20:06 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D350-616-013
Job Number : 44143	
Estimate Number : 10804	
P.O. Number :	Part Number : ECN30
This Issue : 17/12/2008 S.O. No. :	Drawing Number : ECN 08-578
Prsht Rev. : NC	Project Number :
First Issue : / / Type : MACHINED PARTS	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 24/12/2008 Qty: 5 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D350-616-013 B37350 ✓

1 X D350-616-013 B38897 ✓ → 1000 ✓

2 X D350-616-013 B39194 ✓ ✓

1 X D350-616-013 B39512 ✓

REMOVE FROM EACH KIT

1 X D2350 B

****ADJUST ACCPAC ****

REPLACE WITH ONE EACH PER ECN 08-578:

D3179-041 B

43973

2.0

D3179041

Fwd Litter Tie Down



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Fwd Litter Tie Down

43973

3.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

86012/19 + 4

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-616-013

Job Number: 44143

Part Number: ECN30

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

for JLD 08.12.17

REPACKAGE PER PPP-CHG002
NEW LABELS AND PAPERWORK REQ'D

BUT THE SAME B/N per LL 08/12/18

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/18

Job Completion



u 08/12/18

DART Dart Aerospace Ltd. 1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7			
TC APPROVAL # 08-39		TEL: 1-613-632-5200	
P/N	D350-616-013	CHG	CHG001
DESC	Deck Plate/Tie Down Kit	STC	SH96-10
LOT	B37350	STC	SR00405NY
MODEL	AS350/355	STC	
MADE IN CANADA			

DART Dart Aerospace Ltd. 1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7			
TC APPROVAL # 08-39		TEL: 1-613-632-5200	
P/N	D350-616-013	CHG	CHG001
DESC	Deck Plate/Tie Down Kit	STC	SH96-10
LOT	B39194	STC	SR00405NY
MODEL	AS350/355	STC	
MADE IN CANADA			

DART Dart Aerospace Ltd. 1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7			
TC APPROVAL # 08-39		TEL: 1-613-632-5200	
P/N	D350-616-013	CHG	CHG001
DESC	Deck Plate/Tie Down Kit	STC	SH96-10
LOT	B39194	STC	SR00405NY
MODEL	AS350/355	STC	
MADE IN CANADA			

DART Dart Aerospace Ltd. 1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7			
TC APPROVAL # 08-39		TEL: 1-613-632-5200	
P/N	D350-616-013	CHG	CHG001
DESC	Deck Plate/Tie Down Kit	STC	SH96-10
LOT	B38897	STC	SR00405NY
MODEL	AS350/355	STC	
MADE IN CANADA			

DART Dart Aerospace Ltd. 1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7			
TC APPROVAL # 08-39		TEL: 1-613-632-5200	
P/N	D350-616-013	CHG	CHG001
DESC	Deck Plate/Tie Down Kit	STC	SH96-10
LOT	B39512	STC	SR00405NY
MODEL	AS350/355	STC	
MADE IN CANADA			

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 08.12.09	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 08- 578
Product No.: D350-616		Created By: <i>[Signature]</i>	Approved By:	
Product Name: Emergency Litter Kit Installation		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	EC/DD	
Production Document Control	Y	JLcq	
Customer Technical Support	Y	DStw	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

Documents Affected:

Supersede: D2350 Rev.B
D2363 Rev. F

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	Y	DStw		
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ	MOVED TO SUPERCEDED FOLDER	08.12.09 <i>[Signature]</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	N			
10	Update Controlled PDF Files	Y	KJ	MOVED TO SUPERCEDED FOLDER	08.12.09 <i>[Signature]</i>
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	CP		08.12.10 <i>[Signature]</i>
18	Create / Update PPP's	Y	KJ		08.12.10 <i>[Signature]</i>
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	N			
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	CP		08.12.10 <i>[Signature]</i>
22					
23					

Description / Action:

- Release of D350-616 Rev. E on ECN 08-570 wasn't clear
- D2350 Bracket is replaced by D3179-041 Bracket, this affects the D350-616-011 and D350-616-013 kits. Update all IPPs per parts list of D350-616 Rev. E
- The D3179-041 bracket is necessary for compatibility with the Geneva Console.

- Any existing D2350 brackets in stock can be sold as replacements parts for D2350. Any kits sold with D2350 brackets can only be sold to customers who do not have the Geneva Console. Any such kit needs the old paperwork: IIN-D350-616 Rev.B & D350-616 Rev.D
- Any kit with the D2350 should be redtagged and sold on confirmation that the customer doesn't have a geneva console.
- All new production should use the D3179-041 bracket

D350-616-011 Now AT CHG 004
D350-616-013 Now AT CHG 002 - 37350 x1 39512 x1
38897 x1
39184 x2

W/O 14043

ECN Verified & Complete:

Date:

REFERENCE ONLY